



chainflex® cable			Approvals and standards	Page
Special cables				
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CFSPECIAL-182	Cables for hanging applications	COLUMN US CRALUS (NEPA	[H[₩ ₩ C €	412
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The following chapter of special cables offers solutions for moved applications going beyond standard energy supply applications.

The constantly growing program of the special cables follows your special demands and we would like to offer solutions for that.

It is at the same time an inspiration for users. igus® can make cables for special applications and can fall back on most different materials and production processes. Depending to the construction this is already possible from a length of 1,640 ft. (500 m).

Use our comprehensive knowledge about cable plus the experience of 2 billion test cycles that are annually realized in the company-owned chainflex[®] laboratory.

The technical and material details of the CFSP families are documented data sheets of the respective cables and are at any time available up-to-date in the internet. The respective web links can be recalled on the summary pages of the CFSP cables.

We look forward to hear about your job definition!

chainflex® guarantee

As these are special cables for special applications, we ask you to contact us for information on the guaranteed lifetime:

Tel. +49-2203-9649-800, info@igus.com





igus 36-month chainflex cable guarantee and service life calculator based on 2 billion test cycles per year

Thermocouple cable | PUR | chainflex® CFTHERMO

- For high mechanical load requirements
 Notch-resistant
- PUR outer jacket
- Oil-resistant and coolant-resistant
- PVC and halogen-free

- Hydrolysis and microbe-resistant

Dynamic Information

max.

Bend radius E-Chain® linear min. 12.5 x d

> flexible min. 10 x d

fixed min. 5 x d

E-Chain® linear -13 °F to +176 °F (-25 °C to +80 °C) Temperature flexible -40 °F to +176 °F (-40 °C to +80 °C)

fixed -58 °F to +176 °F (-50 °C to +80 °C)

unsupported 6.56 ft/s (2 m/s) gliding 3.28 ft/s (1 m/s)

65.6 ft/s² (20 m/s²)

Travel distance Unsupported travel distances and for gliding applications up to 164.1 ft (50 m),

Class 4

Cable structure

insulation

Conductor

Conductor consisting of a flexible special alloy.

► See P/N Table

Mechanically high-quality TPE mixture. Conductor

Conductor Conductors are cabled in layers with short pitch lengths. construction

Color code According to thermo specification.

► See P/N Table Intermediate layer Fleece taping over the external layer.

Overall shield Extremely bending-resistant tinned copper braid.

90 % optical coverage

Outer jacket Low-adhesion, halogen-free, highly abrasion-resistant mixture on the basis of PUR, adapted to suit the requirements in E-Chains® (following DIN EN 50363-10-2).

Color: According to thermo specification ► See P/N Table

Electrical Information

300/300 V (following DIN VDE 0298-3) Nominal voltage

Test voltage 1500 V

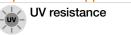
chainflex CF THERMO

igus



Class 5.4.3.1

Properties and approvals







Oil resistance Oil-resistant (following DIN EN 50363-10-2), Class 3



Silicone-free Free from silicone which can affect paint adhesion (following PV 3.10.7 – status

1992)



Halogen-free Following DIN EN 60754



UL verified Certificate No. B129699: igus 36-month chainflex cable guarantee and service

life calculator based on 2 billion test cycles per year Certificate No. RU C-DE.ME77.B.00300/19 (TR ZU)

EAC

REACH

In accordance with regulation (EC) No. 1907/2006 (REACH)



Lead-free Following 2011/65/EC (RoHS-II/RoHS-III)



According to ISO Class 1. The outer jacket material of this series complies with

CF77.UL.05.12.D - tested by IPA according to standard DIN EN ISO 14644-1 $\,$





- For high mechanical load requirements, Class 5
- Unsupported travel distances and for gliding applications up to 164 ft (50 m), Class 4
- Almost unlimited resistance to oil, Class 3
- Indoor and outdoor applications with average sun radiation
- Machining units/machine tools, Storage and retrieval units for high-bay warehouses, Packaging industry, quick handling, refrigerating sector

Part No.	AWG	Number of Conductors and rated cross section	Outer diameter max.		Outer diameter Copper index max.			
		[mm ²]	[in.]	[mm]	[lbs/mft]	[kg/km]	[lbs/mft]	[kg/km]
CFTHERMO-J-001 *	24	1 PR x 0.23	0.22	5.5	6.0	9	24.2	36
CFTHERMO-K-001	24	1 PR x 0.23	0.22	5.5	6.0	9	24.9	37
CFTHERMO-K-002 2		1 STP x 0.23	0.30	7.5	16.1	24	45.0	67
	20	3 x 0.5						

^{*} The cross-section of the copper conductor is equivalent to the electrically effective cross-section. **Note:** The given outer diameters are maximum values.

 $\mathbf{G} = \mathbf{with} \ \mathbf{green-yellow} \ \mathbf{earth} \ \mathbf{core} \ \mathbf{x} = \mathbf{without} \ \mathbf{earth} \ \mathbf{core}$

Part No.	Jackt color	Thermo materials	Core group	Color code
CFTHERMO-J-001	black	Fe-CuNi	(2x0.23)C	+ black, - white
CFTHERMO-K-001	green	NiCr-Ni	(2x0.23)C	+ green, - white
CFTHERMO-K-002	green	NiCr-Ni	(2x0.23)C	+ green, - white
		Cu	3G0.5	brown, blue, yellow-green



























Motor cable | TPE | chainflex® CFFLAT

- For maximum mechanical load requirements
- TPE outer jacket
- Oil and bio-oil-resistant

- PVC and halogen-free
- UV-resistant
- Hydrolysis and microbe-resistant

Dynamic Information

Bend radius E-Chain® linear min. 5 x d

flexible min. 4 x d fixed min. 3 x d

E-Chain® linear -31 °F to +194 °F (-35 °C to +90 °C) **flexible** -58 °F to +194 °F (-50 °C to +90 °C)

fixed -67 °F to +194 °F (-55 °C to +90 °C)

v max. unsupported 32.81 ft/s (10 m/s) gliding 19.69 ft/s (6 m/s)

a max. $328.1 \text{ ft/s}^2 (100 \text{ m/s}^2)$

* Travel distance Unsupported travel distances and for gliding applications up to 328.1 ft (100 m),

Class 5

Cable structure

Conductor Highly flexible braided special conductor.

Conductor insulation Mechanically high-quality TPE mixture.

Outer jacket Low-adhesion mixture on the basis of TPE, especially abrasion-resistant and

highly flexible, adapted to suit the requirements in E-Chains®.

Color: Dark blue (similar to RAL 5011)

Electrical Information

Nominal voltage 600/1000 V (following DIN VDE 0298-3)

Test voltage 4000 V (following DIN EN 50395)

Class 7.5.4.1

Properties and approvals	
UV resistance	High
Oil resistance	Oil-resistant (following DIN EN 60811-404), bio-oil-resistant (following VDMA 24568 with Plantocut 8 S-MB tested by DEA), Class 4
Silicone-free	Free from silicone which can affect paint adhesion (following PV 3.10.7 – status 1992)
Halogen-free	Following DIN EN 60754
UL verified	Certificate No. B129699: igus 36-month chainflex cable guarantee and service life calculator based on 2 billion test cycles per year
EAC	Certificate No. RU C-DE.ME77.B.02324 (TR ZU)
REACH	In accordance with regulation (EC) No. 1907/2006 (REACH)
RoHS Lead-free	Following 2011/65/EC (RoHS-II/RoHS-III)
Clean-Room	According to ISO Class 1. The outer jacket material of this series complies with CF9.15.07 - tested by IPA according to standard DIN EN ISO 14644-1
C E CE	Following 2014/35/EU

Typical application areas

- For maximum mechanical load requirements, Class 7
- Unsupported travel distances and for gliding applications up to 328 ft (100 m), Class 5
- Almost unlimited resistance to oil, also with bio-oils, Class 4
- Indoor and outdoor applications, UV-resistant
- Storage and retrieval units for high-bay warehouses, small installation spaces, small radii, Machining units/machine tools, quick handling, Cleanroom, semiconductor insertion, low temperature applications

Part No.	AWG	Number of Conductors and rated cross section	Outer diameter max.		eter Copper index		Weight	
		[mm²]	[in.]	[mm]	[lbs/mft]	[kg/km]	[lbs/mft]	[kg/km]
CFFLAT-40-01	12	1 x 4.0	0.55x0.22	14x5.5	32.3	48	78.6	117

Note: The given outer diameters are maximum values. G = with green-yellow earth core x = without earth core



























PVC

iauPUF

Pl

PUR

TPF

Bus cable | PUR | chainflex® CFSPECIAL-182

- For increased tensile load
- PUR outer jacket
- Shielded
- Oil-resistant and coolant-resistant
- Flame-retardant
- PVC and halogen-free
- Notch-resistant
- Hydrolysis and microbe-resistant

Especially for hanging applications

Dynamic Information

Bend radius E-Chain® linear min. 10 x d

flexible min. 8 x d fixed min. 5 x d

Temperature E-Chain[®] linear -13 °F to +176 °F (-25 °C to +80 °C)

flexible $-40 \,^{\circ}\text{F} \text{ to} +176 \,^{\circ}\text{F} (-40 \,^{\circ}\text{C} \text{ to} +80 \,^{\circ}\text{C}) \text{ (following DIN EN } 60811-504)}$

-58 °F to +176 °F (-50 °C to +80 °C) (following DIN EN 50305)

 v max.
 unsupported
 32.81 ft/s (10 m/s)

 gliding
 19.69 ft/s (6 m/s)

a max. $328.1 \text{ ft/s}^2 (100 \text{ m/s}^2)$

Travel distance For hanging applications up to 164.1 ft (50 m)

Cable structure

Conductor

Conductor consisting of bare copper wires (according to DIN EN 60228).

Conductor According to bus specification.

Conductor According to bus specification.

Color code According to bus specification.

Inner jacket TPE mixture adapted to suit the requirements in E-Chains®.

Overall shield

Bending-resistant tinned copper braid.

90 % optical coverage

Reinforcement High tensile strength aramid braid embedded in the outer jacket.

Outer jacket: PUR mixture adapted to suit the requirements in E-Chains[®].

Reinforcement: High tensile strength aramid braid embedded in the outer jacket.

2. outer jacket: Low-adhesion mixture on the basis of PUR, highly abrasion-andbending-resistant, adapted to suit the requirements in hangingapplications

(following DIN EN 50363-10-2). Color: Jet black (similar to RAL 9005)

Electrical Information

Nominal voltage

300 V

Test voltage 500 V

Configurators ► www.igus.com/CFSPECIAL-182

Example image

igus® chainflex® CFSPECIAL.182.060

UV resistance High

Oil resistance Oil-resistant (following DIN EN 50363-10-2), Class 3

Offshore MUD-resistant following NEK 606 - status 2009

Flame resistance According to IEC 60332-1-2, FT1, VW-1

Silicone-free Free from silicone which can affect paint adhesion (following PV 3.10.7 – status 1992)

Halogen-free Following DIN EN 60754

UL verified Certificate No. B129699: igus 36-month chainflex cable guarantee and service

life calculator based on 2 billion test cycles per year
See data sheet for details ▶ www.igus.com/CFSPECIAL-182

NFPA 79 Complies to Electrical Standard for Industrial Machinery NFPA 79 Section 12.9

☐ ☐ EAC Certificate No. RU C-DE.ME77.B.01218 (TR ZU)

REACH In accordance with regulation (EC) No. 1907/2006 (REACH)

RoHS Lead-free Following 2011/65/EC (RoHS-II/RoHS-III)

C C CE Following 2014/35/EU

Typical application areas

• For increased tensile load

UL/CSA AWM

- For hanging applications up to 50 m
- Almost unlimited resistance to oil
- Storage and retrieval units for high-bay warehouses, hanging control units, Elevators

Part No.	AWG	Number of Conductors and rated cross section	Outer d		Coppe	r index	Wei	ight
		[mm²]	[in.]	[mm]	[lbs/mft]	[kg/km]	[lbs/mft]	[kg/km]
Ethernet/CAT5e/PoE								
CFSPECIAL-182-045 15)	26	4 PR x 0.15	0.37	9.5	28.2	42	91.4	136
Profinet								
CFSPECIAL-182-060	22	2 PR x 0.38	0.33	8.5	24.9	37	84.0	125

¹⁵⁾ Color outer jacket: Black (similar to RAL 9005) Note: The given outer diameters are maximum values. G = with green-yellow earth core x = without earth core

Part No. Ethernet/CAT5e/PoE	Characteristic wave impedance approx. [Ω]	Core group	Color code
CFSPECIAL-182-045 15)	100	(4x2x0.15)C	white-blue/blue, white-orange/orange, white-green/green, white-brown/brown
Profinet			
CFSPECIAL-182-060	100	(4x0.38)C	white, orange, blue, yellow (Star-quad)



























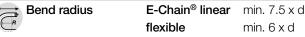
igus chainflex CFSPECIAL 414

Control cable for rail vehicles | chainflex® CFSPECIAL-414

- For maximum mechanical load requirements in rail vevicles
- Special outer jacket
- PVC and halogen-free
- Oil-resistant
- Flame-retardant
- Self-extinguishing
- Low toxicity
- Low gas density

Especially for rail vehicles

Dynamic Information



fixed min. 4 x d

E-Chain® linear -4 °F to +176 °F (-20 °C to +80 °C) Temperature

> -13 °F to +176 °F (-25 °C to +80 °C) (following DIN EN 60811-504) flexible -22 °F to +176 °F (-30 °C to +80 °C) (following DIN EN 50305) fixed

32.81 ft/s (10 m/s) unsupported

min. 6 x d

65.6 ft/s² (20 m/s²) a max.

For unsupported travels up to 16.4 ft (5 m) Travel distance

Cable structure

Conductor Conductor consisting of bare copper wires (according to DIN EN 60228).

Conductor Mechanically high-quality special mixture. insulation

Color code Black with white numbers.

Special mixture adapted to suit the requirements in E-Chains®(following DIN Outer jacket EN 50264-1 EM 104).

Color: Jet black (similar to RAL 9005)

Electrical Information

300/500 V Nominal voltage

Test voltage 2000 V



UV resistance High

Oil resistance Oil-resistant (following DIN EN 60811-2-1), Class 3

Flame resistance
Following DIN EN 45545-2
Fire safety class 3 (HL3)
Following DIN EN 60754

UL verified Certificate No. B129699: igus 36-month chainflex cable guarantee and service

life calculator based on 2 billion test cycles per year

Certificate No. RU C-DE.ME77.B.00300/19 (TR ZU)

REACH In accordance with regulation (EC) No. 1907/2006 (REACH)

Lead-free Following 2011/65/EC (RoHS-II/RoHS-III)

C CE Following 2014/35/EU

Toxicity Low toxicity according to EN 50305-9.2

Smoke gas density Low smoke gas density according to EN 61034-2

Typical application areas

• Rail vehicles, Automatic doors, buses, adjusting equipment

Part No.	AWG	Number of Conductors and rated cross section [mm²]	Our diamete	er max	Coppe [lbs/mft]			O
CFSPECIAL-414-03-04	22	4 x 0.34	0.20	5.0	10.1	15	24.2	36
CFSPECIAL-414-03-06	22	6 x 0.34	0.24	6.0	15.5	23	34.3	51

Note: The given outer diameters are maximum values. G = with green-yellow earth core <math>x = without earth core

Part No.	Core group	Color code
CFSPECIAL.414.03.04	4 x 0.34	Black with white numbers 1-4
CFSPECIAL.414.03.06	6 x 0.34	Black with white numbers 1-6



























Bus cable for rail vehicles | chainflex® CFSPECIAL-484

- For maximum mechanical load requirements in rail vevicles
- Special outer jacket
- PVC and halogen-free
- Oil-resistant
- Flame-retardant
- Self-extinguishing
- Low toxicity
- Low gas density

Especially for rail vehicles

Dynamic Information

E-Chain® linear min. 12.5 x d Bend radius

flexible min. 10 x d

fixed min. 7 x d

E-Chain® linear -4 °F to +176 °F (-20 °C to +80 °C) Temperature

> flexible -13 °F to +176 °F (-25 °C to +80 °C) (following DIN EN 60811-504)

fixed -22 °F to +176 °F (-30 °C to +80 °C) (following DIN EN 50305)

32.81 ft/s (10 m/s) unsupported

65.6 ft/s² (20 m/s²) a max.

For unsupported travels up to 16.4 ft (5 m) Travel distance

Cable structure

Conductor Conductor consisting of bare copper wires (according to DIN EN 60228).

Conductor According to bus specification. insulation

Conductor According to bus specification. construction

Color code According to bus specification.

Inner jacket TPE mixture adapted to suit the requirements in E-Chains®.

Extremely bending-resistant tinned copper braid. Overall shield 90 % optical coverage

Special mixture adapted to suit the requirements in E-Chains®(following DIN Outer jacket

EN 50264-1 EM 104).

Color: Jet black (similar to RAL 9005)

Electrical Information

50 V Nominal voltage

Test voltage 500 V



UV resistance High

Oil resistance Oil-resistant (following DIN EN 60811-2-1), Class 3

Flame resistance
Following DIN EN 45545-2
Fire safety class 3 (HL3)
Following DIN EN 60754

UL verified Certificate No. B129699: igus 36-month chainflex cable guarantee and service

life calculator based on 2 billion test cycles per year

Certificate No. RU C-DE.ME77.B.00295/19 (TR ZU)

REACH In accordance with regulation (EC) No. 1907/2006 (REACH)

RoHS Lead-free Following 2011/65/EC (RoHS-II/RoHS-III)

CE Following 2014/35/EU

Toxicity Low toxicity according to EN 50305-9.2

Smoke gas density Low smoke gas density according to EN 61034-2

Typical application areas

• Rail vehicles, Automatic doors, buses, adjusting equipment

Part No.	AWG	Number of Conductors and rated cross section	Outer diameter max.		Outer Copper index diameter max.		Weight	
		[mm²]	[in.]	[mm]	[lbs/mft]	[kg/km]	[lbs/mft]	[kg/km]
Ethernet/CAT6								
CFSPECIAL-484-049	26	4 PR x 0.15	0.33	8.5	28.2	42	57.8	86

Note: The given outer diameters are maximum values. G = with green-yellow earth core <math>x = without earth core

Part No.	Core group	Color code
Ethernet/CAT6		
CFSPECIAL-484-049	(4x(2x0.15))C	white-blue/blue, white-orange/orange, white-green/green, white-brown/brown































7th axis robot cable | PUR | chainflex® CFSPECIAL-792

- PUR outer jacket
- Shielded
- Oil-resistant and coolant-resistant
- Flame-retardant

- PVC and halogen-free
- Notch-resistant
- Hydrolysis and microbe-resistant

Dynamic Information

Bend radius

E-Chain® linear min. 10 x d flexible min. 8 x d

fixed min. 5 x d

E-Chain® linear -13 °F to +176 °F (-25 °C to +80 °C) Temperature

> flexible -40 °F to +176 °F (-40 °C to +80 °C) (following DIN EN 60811-504)

fixed -58 °F to +176 °F (-50 °C to +80 °C) (following DIN EN 50305)

unsupported 9.84 ft/s (3 m/s) 6.56 ft/s (2 m/s) gliding

65.6 ft/s² (20 m/s²)

Unsupported travel distances and for gliding applications up to 328.1 ft (100 m), Travel distance

Class 5

Cable structure

Conductor

Conductor consisting of bare copper wires (according to DIN EN 60228).

Conductor insulation

Mechanically high-quality TPE mixture.

Color code ► See P/N Table

Inner jacket

TPE mixture adapted to suit the requirements in E-Chains®.

Bending-resistant tinned copper braid.

80 % optical coverage

Outer jacket

Overall shield

Low-adhesion, halogen-free, highly abrasion-resistant mixture on the basis of PUR, adapted to suit the requirements in E-Chains® (following DIN EN 50363-

10-2).

Color: Jet black (similar to RAL 9005)

Electrical Information

Nominal voltage

1000 V



Test voltage

4000 V (following DIN EN 50395)

Example image

UV resistance	High
Oil resistance	Oil-resistant (following DIN EN 50363-10-2), Class 3
Offshore	MUD-resistant following NEK 606 - status 2009
Flame resistance	According to IEC 60332-1-2, FT1, VW-1
Silicone-free	Free from silicone which can affect paint adhesion (following PV 3.10.7 – status 1992)
Halogen-free	Following DIN EN 60754
UL verified	Certificate No. B129699: igus 36-month chainflex cable guarantee and service life calculator based on 2 billion test cycles per year
UL/CSA AWM	See data sheet for details ▶ www.igus.com/CFSPECIAL-792
NFPA 79	Complies to Electrical Standard for Industrial Machinery NFPA 79 Section 12.9
EAC	Certificate No. RU C-DE.ME77.B.00302/19 (TR ZU)
REACH	In accordance with regulation (EC) No. 1907/2006 (REACH)
RoHS Lead-free	Following 2011/65/EC (RoHS-II/RoHS-III)
C € CE	Following 2014/35/EU

Typical application areas

- Reliable E-Chain® cable for the seventh robot axis
- Electrical properties in line with Kuka (.011/.013/.014), ABB (.012) and Fanuc (.015/.016)

























7th axis robot cable | PUR | chainflex® CFSPECIAL-792

igus chainflex CFROBOT 9

Example image

Part No.	Number of Conductors and rated cross section	Outer diameter max.		Copper index		Weight			
ABB	[mm²]	[in.]	[mm]	[lbs/mft]	[kg/km]	[lbs/mft]	[kg/km]		
CFSPECIAL-792-012 Fanuc	(18G2.5)C	1.00	25.5	366.2	545	592.7	882		
CFSPECIAL-792-015	(7x(6x2.0))C	1.44	36.5	671.3	999	1173.9	1747		
CFSPECIAL-792-016	(5x(4x0.25)+10x(3x0.75))C	1.04	26.5	283.6	422	589.3	877		

Kuka								
CFSPECIAL-792-011	(5x(2x6.0+2x2.5)+(2x(6x1.0)C)C	1.40	35.5	840.0	1250	1366.1	2033	
CFSPECIAL-792-013	((6x1.5)C+3x(3x4)+1G6)C	1.10	28.0	456.3	679	819.8	1220	
CFSPECIAL-792-014	(2x(3x1.5)C+3x(3x10)+1G10)C	1.40	35.5	900.4	1340	1425.9	2122	

 $\begin{tabular}{ll} \textbf{Note:} & \textbf{The given outer diameters are maximum values.} \\ \textbf{G} = & \textbf{with green-yellow earth core} & \textbf{x} = & \textbf{without earth core} \\ \end{tabular}$





Part No.	AWG	Core group	Color code
CFSPECIAL-792-012	14	(18G2.5)C	Black cores with white numbers 1-17, one green-yellow core
CFSPECIAL-792-015	14	(7x(6x2.0))C	Black cores with white numbers 1-29 Blue cores with white numbers 1-4 Yellow cores with black numbers 1-9
CFSPECIAL-792-016	24	5x(4x0.25)	(blue/violet/brown/green),(gray/violet/yellow/brown), (gray/blue/brown/green),(gray/blue/green/yellow), (green/violet/brown/yellow)
	18	10x(3x0.75)	Brown cores with white numbers 1, 7, 24 & 30 Black cores with white numbers 16-21 Blue cores with white numbers 2, 8 & 25 Green cores with black numbers 3, 9 & 26 Yellow cores with black numbers 5, 22 & 28 Red cores with white numbers 11-15 Violet cores with white numbers 4, 10 & 27 Grey cores with black numbers 6, 23 & 29
CFSPECIAL-792-011	10	10x6.0	Black cores with white numbers 1-9, one green-yellow core
	14	10x2.5	Black cores with white numbers 10-18, one green-yellow core
	17	2x(6x1.0)C	Black cores with white numbers 19-30
CFSPECIAL-792-013	16	(6x1.5)C	Black cores with white numbers 10-15
	12	3x(3x4)	Black cores with white numbers 1-9
	10	1G6	Green-yellow core
CFSPECIAL-792-014	16	2x(3x1.5)C	Black cores with white numbers 10-15
	8	3x(3x10)	Black cores with white numbers 1-9
	8	1G10	Green-yellow core

























